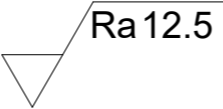
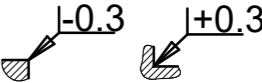


ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Raw	Form
ISO 2768 General Tolerance	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
ISO 12708 Steel Casting	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
ISO 13920 Welded Construction	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
ISO 12708 Steel Casting	Nom. Size	Class	
	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2


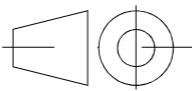
STEEL SHEETS NOTES:			
Thermal cutting - Classification of thermal cuts - Geometrical product specification and qualitytolerances According to EN ISO 9013 - 231			
Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape According to EN10029 - B			



Edge without dimension according to DIN ISO 13715



Technical Specifications					
Technical Document No.					
Fixture/Mould Asset ID.		R02	Delikler iptal edilmiştir.	19.07.2024	T.ŞABA
Coating/Heat Tre./Roughness		R01	UPDATED GRAPHICS	09/01/2020	D.CARLINO
Paint/Color		Mod. No	Modification Description	Date	Sign

				S355J2 EN 10025		6.9
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Prod.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	TS 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	P.Farina		Scale	 Turkish Railway Vehicles Industry Inc.	
	Checked	M.Borlo		1 : 2		
	Prepared	S.Ponzo				
		Plate			EM21.04.03.20019	
Date:		Parts List No:			Sheet: 1/1	Size:A3 Rev:02